TUV INDIA PRIVATE LIMITED
INSPECTION VISIT REPORT
IVR-050104043226/2-A1-Rev.1

General:			
TUV India Control Number:(SAP Number)	050104043226/2 (8124650833)	**Branch:**	Delhi
Notification Number:	By Mail	**Date(s) of Inspection:**	28/01/2026
Project Name & Location:	-	**Inspection Location:**	SD Testing & Calibration Laboratory, Top Floor, Building No- CS- 1/5, Devendra Tower, Indirapuram, Ghaziabad, Uttar Pradesh 201014
TUV India Client Name:	CLIFF SCAFFOLDINGS (P) LTD	**End User Name:**	CLIFF SCAFFOLDINGS QATAR WLL
DEC / PMC / EPC Name: *(If applicable)*	-	**DEC / PMC / EPC Assignment Number:** *(If applicable)*	-
Vendor Name & Location:	CLIFF SCAFFOLDINGS (P) LTD	**P.O. Number:** *(Client PO on Vendor)*	Lab Testing as per Letter Dated 24/01/2026
Sub Vendor Name & Location: *(If applicable)*		**P.O. Number:** *(If applicable – Vendor PO on Sub Vendor)*	

Stages Of Inspection:

☐ Kick Off / Pre Inspection Meeting	☐ Material Identification	☐ Interim Stages
☑ Document Review	☑ Final Inspection	☐ Re-Inspection

Item Description:

PO Item No.	Item Code	Item Description / Identification / MTC Number	UOM	P.O. Quantity	Offered Quantity	Acceptable Quantity
1	-	Mechanical & Chemical testing of Tube OD 48.30 MM & 4 MM THK ; EN 39 Grade S235GT (Heat No. 25404120)	number	1	1	1

Reference Documents:

Sr. No.	Document Name	Client Document Number	Vendor Document Number	Approval Status
1	PR/MR/ARM	Not Applicable	Not Applicable	Not Applicable
2	QAP/ITP/QCP	Not Applicable	Not Applicable	Not Applicable
3	Drawing(s)	Not Applicable	Not Applicable	Not Applicable
4	Datasheet(s)	Not Applicable	Not Applicable	Not Applicable
5	Procedure(s)	Not Applicable	Not Applicable	Not Applicable
6	Others(Specify)	EN 39	Not Applicable	Applicable

Inspection Activities Carried Out:

Stages Witnessed:

1	Mechanical test (Tensile & Flattening test) & Chemical test witnessed on representative samples identified by vendor at NABL approved lab - Found to meet the specification requirements.

Documents Reviewed:

1	All measuring instruments / equipment were verified for continued suitability for intended use, proper identification, calibration

Disclaimer: *This IVR shall not be considered as final acceptance of inspected item(s).The final acceptance will be given through Inspection Release Note.*
The inspection by TUV India Pvt. Ltd., review of Test Certificates / Reports and issue of Inspection Visit Report does not relieve the Client / Supplier / Manufacturer / Stockiest from their responsibility towards the Client / End User to supply the genuine material / item(s) and document(s) in full compliance with applicable Order, Specification, Technical, Quality, Quantity, Warranty, Guarantee requirements. Supplier / Manufacturer / stockiest is wholly legally responsible for genuineness of the material / item(s) supplied and document(s) submitted. TÜV India's responsibility is only limited to correctness of inspection results including review of the documents, within its agreed scope against written requirements and neither TUV India nor any of its group companies, associates or employees are in any way/ legally responsible for genuineness of the material / item(s) and document(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate.
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801, Raheja Plaza - I, LBS Marg, Ghatkopar (West), Mumbai – 400086, Maharashtra, India.
Tel: + 91 22 66477000, Email: inspection@tuv-nord.com; Website: www.tuv-nord.com/in.

status, traceability to national standards & found acceptable.

Details of Equipment(s) / Instrument(s) used for measuring / testing During Inspection: *(Refer Notes)*

Sr. No.	Detail of Equipment(s)/ Instrument(s)	Range	ID	Validity till Date	Calibration Certificate Number	NABL / OTHER CERT. BODIES / NABL Traceability	NON-NABL
						Please tick or Write Yes (whichever is applicable)	
						See Note 1 & 2	See Note 3
1	Annexure A					-	-

Notes:

1) Other Certifying bodies are: NPL-India, CIPM (International Committee for Weights & Measures), ILAC & APLAC MRA Signatories.

2) Visiting inspector to ensure continued suitability for intended use, periodic maintenance, proper identification and valid calibration records and traceability to known National / International standards of the measuring Instrument(s) / testing equipment(s).

3) Non NABL: If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate.

4) In lieu of table above inspectors may collect master list from manufacturer / vendor/ sub vendor with all above details clearly highlighting the details of instrument(s) / equipment(s) used during inspection.

Conclusion :

Offered Stages Acceptable
IRN can not be issued for all PO items because it is not applicable.

Pending activities from this Visit:

None

Identification of inspected Item(s):

NIL.

Areas of Concerns:

None

Non Conformities raised / Discrepancies observed during inspection *(If Any, Mention TUV India NCR Number):*

None

Attachments:

☑	Inspection records – Total Page Nos.	1	☑	Master List of calibrated Instruments / equipment :	Annexure A
☑	Inspection Photos – Refer Page Nos.	3 To 4	☐	Others (Specify) :	Supporting documents

Authorised Signature:

TUV India representative:		**Vendor / Sub Vendor Representative** (If Applicable):
Name: GAURAV KUMAR	**Date:**03/02/2026	**Name:**

Distribution List: ☑ TUVI Client / End User ☑ TUVI Executing Branch / TUV Originating Branch ☑ Vendor / Sub Vendor

Revision Number (If Applicable) [1] : Reason for Revision - Typo error correction
This Document Supersedes IVR No. :IVR-050104043226/2-A1-Rev.0

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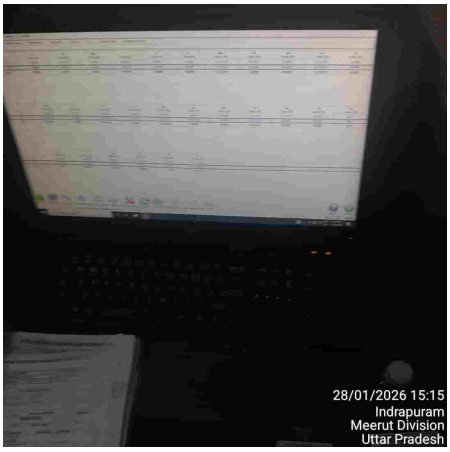
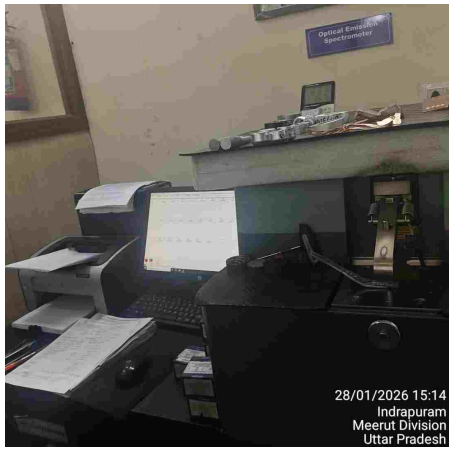
Inspection Pictures :

Chemical Testing	Chemical Testing
	
Flattening Test	**Flattening Test**
Flattening Test	**Tensile Testing**

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Inspection Pictures :

Tensile Testing	Tensile Testing

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TEST REPORT

ULR No.: TC1148826000003224F

Report No.—SD26012736/160 Issue Date --- 28-01-2026

Report Issue To : Cliff Scaffoldings (P) Ltd.
Plot No.129A, Noida Special Economic Zone,
Noida (U.P.).

Customer Ref. No. : -----

SRF No. : SD26012736

Sample Particulars : **Tube-48.30mm OD X 4.00mm W.T. X 500mm LG**
H.No.25404120

Sample Receipt Date : 27-01-2026

Test Requested : **Chemical Composition, Mechanical Test**
Flattening Test

Sample Drawn By : By CUSTOMER

Environmental Conditions	
Temperature (°C)	Relative Humidity (%)
23±5	30-70%

TEST RESULT

Date of Testing : 28-01-2026
Test Method : IS:8811:1998

CHEMICAL COMPOSITION :(Carbon & Alloy Steel)

Element	% Specification BS EN:39:2001 Grade S235GT	Observation (%)	Conformity
C	0.20Max	0.0948	Yes
Si	0.040Max	0.0131	Yes
Mn	1.40Max	0.546	Yes
P	0.040Max	0.0155	Yes
S	0.045Max	0.0084	Yes
Al	0.020Min.	0.0262	Yes

Remark: The Material Confirms to the Specification as per BS EN:39:2001 Grade S235GT.

Mechanical Test:- (Carbon & Alloy Steel)
Test Method: - ISO:6892-1:2019, IS:2328:2018

Parameter	Specification BS EN:39:2001 Grade S235GT	Observation	Conformity
Tensile strength (N/mm^2)	340-520	518	Yes
Yield strength (N/mm^2)	235Min.	445	Yes
% Elongation (GL=5.65√Area)	24%Min.	25.0	Yes
Flattening Test (75% of OD)	Free from cracks & Flows	Free from cracks & Flows Observed Result-Satisfactory	Yes

Remark: The Material Confirms to the Specification as per BS EN:39:2001 Grade S235GT.

Witness By: -TUV-India Pvt. Ltd.
(TUV-Nord).

REVIEWED / NOTED
.....%WITNESSED
GAURAV KUMAR 28/01/2026
TUV INDIA PRIVATE LIMITED
TÜVINDIA
124

End of Report

AUTHORISED BY
Name: Surya Pratap
Designation: Asst. Technical Manager

NOTE: -
1. The results listed refer only to the tested sample, as received and applicable parameters.
2. This report cannot be used as evidence in a court of law without the written approval of the lab.
3. Certificate shall not be reproduced except in full, without the written approval of the laboratory.
4. Any complaint about the report should be intimated within 7 days.
5. Sample will be retained for Chemical & Mechanical Test only for one month.
6. Conformity statement reported with no decision rule applied, Uncertainty of measurement available on request.

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